

where: \mathbf{I} - unit matrix, $\mathbf{0}$ - zero vector, \mathbf{u}_0 - vector of free vibration amplitudes, t - time. If natural frequencies of the real combined beam are known from measurements (thanks to the Fourier analysis of accelerations at chosen points in the real structure excited to test vibrations) then it is possible to estimate its stiffness k finding the minimum of the following exemplary error functions:

$$F(k) = \sum_{i=1}^n \left| \frac{\omega_{i(\text{measurement})} - \omega_{i(\text{model})}(k)}{\omega_{i(\text{measurement})}} \right| \quad (4)$$

or

$$F(k) = \sum_{i=1}^n \left(\frac{\omega_{i(\text{measurement})} - \omega_{i(\text{model})}(k)}{\omega_{i(\text{measurement})}} \right)^2$$

where: $\omega_{i(\text{measurement})}$ - measured i -th natural angular frequency for the real structure, $\omega_{i(\text{model})}$ - i -th natural angular frequency calculated basing on the assumed model, n - number of the first natural frequencies taken into considerations.

3. Experimental results in the laboratory-scale

To illustrate the measuring possibilities offered by the free vibration analysis in the discussed scope, the experimental tests were carried out on cantilever beams in the laboratory-scale (at the temperature $20 \pm 2^\circ\text{C}$). The model of two-layer bar with sheared joint was made from two plexiglass layers 1.5m long of rectangular cross-sections ($b \times h = \sim 40\text{mm} \times 20\text{mm}$) connected by the adhesive double-sided tape on the sides 40mm wide. The used plexiglass was characterised by the following parameters: dynamic Young's modulus $E=3.99\text{GPa}$, bulk density $\rho=1174\text{kg/m}^3$. The tape connection was used in the model to simulate the way of work of a real sheared joint.

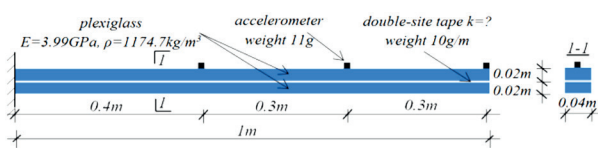


Fig. 1 The static scheme of plexiglass composite laboratory cantilever beam

The prepared two-layer bar was restrained on the solid steel element using the clamps so as to create the cantilever beam 1m long and three accelerometers (PCB 333B52 of external dimensions 11mm x 11mm x 11mm and weight $\sim 11\text{g}$ with the connecting cables) were attached to the upper side of element as shown in Fig 1. Next, the cantilever was excited to vibrations by impacts applied to the lower side of element just under the accelerometers three times at each point. The accelerations were recorded on the PC computer using the software DASYLAB 10.0. An exemplary record of acceleration, which was obtained for the unbounded end of cantilever, is presented in Fig. 2. Using the Fourier transform for all the records it was found that the mean values of the first two natural frequencies were equal to:

$$f_1 = 10.43\text{Hz}, f_2 = 68.69\text{Hz} \quad (5)$$

Next, basing on the above values of frequencies, the minimum of function (4)₂ (for $n=2$) was found by a direct search of domain for the physically possible solutions. The values for $\omega_{i(\text{model})}$ needed in the calculations were obtained by means of the own computer program written in the Matlab environment in which the eigenvalue problem, as defined by the equation (3), was solved using FDM. The diagram of function F vs. stiffness k is presented in Fig. 3. It can be noticed that one minimum was obtained in the analysed interval and it is situated at the value of stiffness equal to $\sim 2 \cdot 10^8$ Pa.

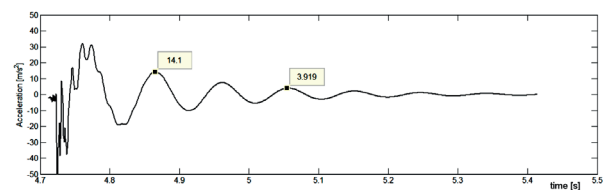


Fig. 2 The exemplary acceleration record at the unbounded end of cantilever beam

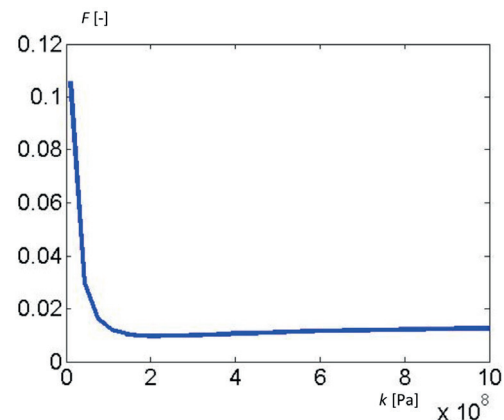


Fig. 3 The error function (4)₂ vs. shear stiffness for $n=2$ in the case of tested cantilever

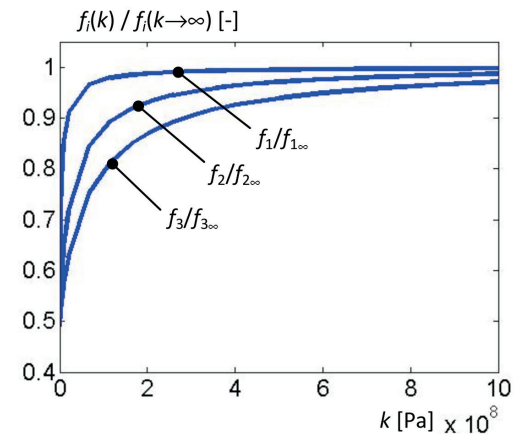


Fig. 4 First three natural frequencies vs. shear stiffness k for the data corresponding to the combined cantilever of scheme as shown in Fig. 1. The values of frequencies are normalised to their values at $k \rightarrow \infty$

Basing on these measurements it was also found that the mean value of fraction of critical damping ξ was equal to ~ 0.1 for the first mode of free vibrations. It is worth mentioning that the fraction ξ for the non-combined plexiglass cantilever 1m long of cross-sectional dimensions $b \times h = 40\text{mm} \times 20\text{mm}$ was equal to ~ 0.04 which was measured by the authors in the same way as described above. The considerable increase of damping in the case of combined model was caused by viscous properties of the tape joint and introducing the mechanism of structural damping into the model in this way. However the damping for the two-layer cantilever characterised by the fraction $\xi = \sim 0.1$ could not cause considerable errors in estimating the values of natural frequencies (for example [5]).

In order to show how a possible selection of number of the first natural frequencies taken into consideration (according to the pattern (4)) may influence the accuracy of results, the changes of the first three ones vs. shear stiffness k are presented in Fig. 4. The diagram was made for the data corresponding to the combined cantilever beam used in the tests described above and the values of frequencies were normalised to their values at $k \rightarrow \infty$. It can be noticed that the stiffness k can be determined more precisely if more natural frequencies are taken into account especially for its higher and low values. For example, taking only one frequency f_1 in the expressions (4) their global minimum may be found with a considerable error if input data are noised because an increase of frequency, related to a big increase of stiffness k , is very small starting from a certain value for k (in the analysed diagram approximately at $k = 10^8$ Pa). The same goes for the next frequencies, but suitably at higher values of stiffness (in the analysed diagram approximately at $k = 3 \cdot 10^8$ Pa for f_2 and $k = 5 \cdot 10^8$ Pa for f_3). This fact may limit considerably the possibilities of application for the method if

the number of the first measured frequencies is also limited due to the used equipment and measuring conditions. Basing on Fig. 4 one can state also that it should amount to 2 minimally.

4. Conclusions

The combined structures (especially two-layer beams) are more and more popular and willingly used in civil engineering applications because of their optimal use of materials with keeping required stiffness and load capacity. That is why laboratory- and non-destructive test methods should be intensively developed in this range, too. The method discussed in the work is based on the analysis of natural frequencies. It is investigated by the authors at the presented stage, first of all, from the point of view of its application in measurements of interlayer shear stiffness for combined beams in the laboratory conditions as a comparative method for the adequate push-out tests (for example [2]). The method, as formulated in the work, may be used in practice for diagnostic purposes under condition that a tested structural element can be described by a simple elastic beam model. Otherwise, it needs more advanced geometrical and physical models and software. The presented considerations illustrate also the fact that dynamic characteristics of layer structures may be determined with considerable errors if the problem of slip in their sheared interfaces is neglected.

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